ABB ABB Series Service Manual

PM860AK01

1. Description

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3. Product Information

The CPU board contains the microprocessor and RAM memory, a real-time clock, LED indicators, INIT push button, and a CompactFlash interface.

The base plate of the PM860A controller has two RJ45 Ethernet ports (CN1, CN2) for connection to the Control Network, and two RJ45 serial ports (COM3, COM4). One of the serial ports (COM3) is an RS-232C port with modem control signals, whereas the other port (COM4) is isolated and used for the connection of a configuration tool.

Simple DIN rail attachment / detachment procedures, using the unique slide & lock mechanism. All base plates are provided with a unique Ethernet address which provides every CPU with a hardware identity. The address can be found on the Ethernet address label attached to the TP830 base plate.

Features and benefits

Reliability and simple fault diagnosis procedures

Modularity, allowing for step-by-step expansion

IP20 Class protection without the requirement for enclosures

The controller can be configured with 800xA control builder

The controller has full EMC certification

Hardware based on standards for optimum communication connectivity (Ethernet, PROFIBUS DP, etc.)

General info

Article number 3BSE066495R1 (PM860AK01)

Redundancy No

High Integrity No

Clock Frequency 48 MHz

Performance, 1000 boolean operations 0.23 ms

Performance 0.23 ms

Memory 16 MB (from 800xA 5.1 FP4)

RAM available for application 10.346 (from 800xA 5.1 FP4)

Flash memory for storage Yes

Detailed data

Processor type MPC860

Switch over time in red. conf. NA

No. of applications per controller 32

No. of programs per application 64

No. of diagrams per application 128

No. of tasks per controller 32

Number of different cycle times 32

Cycle time per application programs Down to 1 ms

Flash PROM for firmware storage 2 MB

Power supply 24 V DC (19.2-30 V DC)

Power consumption +24 V typ/max 180 / 300 mA

Power dissipation 4.32 W (7.2 W max)

Redundant power supply status input Yes

Built-in back-up battery Lithium, 3.6 V

Clock synchronization 1 ms between AC 800M controllers by CNCP protocol

Event queue in controller per OPC client Up to 3000 events

AC 800M transm. speed to OPC server 36-86 events/sec ,113-143 data messages/sec

Comm. modules on CEX bus 12 single CEX bus modules

Supply current on CEX bus Max 2.4 A

I/O clusters on Modulebus with non-red. CPU 1 electrical + 7 optical

I/O clusters on Modulebus with red. CPU NA

I/O capacity on Modulebus Max 96 I/O modules

Modulebus scan rate 0 - 100 ms (actual time depending on number of I/O modules)

Supply current on Electrical Modulebus 24 V : max 1.0 A

5 V : max 1.5 A

Ethernet channels 2

Ethernet interface Ethernet (IEEE 802.3), 10 Mbit/s, RJ-45, female (8-pole)

Control Network protocol MMS (Manufacturing Message Service) and IAC (Inter Application Communication)

Recommended Control Network backbone 100 Mbit/s switched Ethernet

Real-time clock stability 100 ppm (approx. 1 h/year)

RS-232C interface 2 (one general, 1 for service tool)

RS-232C interface (COM3) (non red. only) RS-232C, 75-19 200 baud, RJ-45 female (8-pole), not opto isolated, full RTS-CTS support

RS-232C interface (COM4) (non red. only) RS-232C, 9 600 baud, RJ-45 female (8-pole), opto isolated, no RTS-CTS support

Environment and certification

Temperature, Operating +5 to +55 °C (+41 to +131 °F)

Temperature, Storage -40 to +70 °C (-40 to +158 °F)

Temperature changes 3 °C/minutes according to IEC/EN 61131-2

Pollution degree Degree 2 according to IEC/EN 61131-2

Corrosion protection G3 compliant to ISA 71.04

Relative humidity 5 to 95 %, non-condensing

Emitted noise < 55 dB (A)

Vibration 10 < f < 50 Hz: 0.0375 mm amplitude,

50 < f < 150 Hz: 0.5 g acceleration,

5 < f < 500 Hz: 0.2 g acceleration

Rated Isolation Voltage 500 V a.c.

Dielectric test voltage 50 V

Protection class IP20 according to EN 60529, IEC 529

Altitude 2000 m according to IEC/EN 61131-2

Emission & Immunity EN 61000-6-4, EN 61000-6-2

Environmental conditions Industrial

CE Mark Yes

Electrical Safety EN 50178, IEC 61131-2, UL 61010-1, UL 61010-2-201

Hazardous location cULus Class 1, Zone 2, AEx nA IIC T4, ExnA IIC T4Gc X

Marine certificates ABS, BV, DNV-GL, LR

TUV Approval No

RoHS compliance EN 50581:2012

WEEE compliance DIRECTIVE/2012/19/EU

Dimensions

Width 119 mm (4.7 in.)

Height 186 mm (7.3 in.)

Depth 135 mm (5.3 in.)

Weight (including base) 1100 g (2.4 lbs)